

GENERAL TECHNOLOGIES, INC.

855 W. Longview Avenue

P.O. Box 1726

Mansfield, OH 44901

Phone: (419)747-1800 Fax: (419)747-7386

EQUIPMENT LIST

Plant 1 Size - 42,000 sq. ft.

Plant 2 Size - 60,000 sq. ft.

Production Services

- * Laser Cutting
- * Stampings
- * Robotic Welding
- * Tube Bending
- * Powder Coating
- * Assembly & Packaging

Laser

- * Mazak – 2500 Watt 48” x 120” 5/8” Mild Steel 1/4” Stainless
3/16” Aluminum
- * Mazak – 2500 Watt 48” x 120” 5/8” Mild Steel 1/4” Stainless
3/16” Aluminum

Welding Equipment

- * OTC Mig Welders (3) 300 Amp
- * Miller Tig Welder 250 Amp
- * OTC Robotic Welder 8’ Table
- * OTC Robotic Welder 68” Turn Table
- * OTC Robotic Welder 68” Turn Table
- * OTC Robotic Welder 24” x 36” Shuttle Table

Punching

- * Murata Weidemann 22.4 Ton Mild Steel, Stainless, Aluminum

Press Brake

- * LVD 6 Axis CNC 150 Ton 10’ Bed
- * LVD 6 Axis CNC 150 Ton 10’ Bed

Tube Bending

- * Teledyne Pines Tube Bender No. 2 – 3” OD x 3/16” Wall
- * Teledyne Pines Tube Bender No. 1 – 1-1/2 OD x 3/16” Wall

Shears

- * Accushear 1/4” x 10’

Sawing

- * Marvel Series 8 Mark II 18 x 22
- * Marvel Series 8 Mark II 18 x 22

Finishing

- * Powder Coating Finishing System
 - * Four Stage Pressure Washer
 - * Temperature Controlled Bake Oven
 - * 500 Ft. Conveyorized Parts Line

Quality Assurance

- * Complete Quality Assurance Program (ISO 9002 Format)
- * Zeiss CNC Eclipse CMM. X = 28, Y = 40, Z = 24

Tool Maintenance

- * Separate enclosed room with surface grinder, mills, lathes, radial drill

Bar Coding

- * Computer bar coded shipping label identifications

GENERAL TECHNOLOGIES, INC.
PRESS EQUIPMENT LIST

<u>PRESS</u>	<u>PRESS #</u>	<u>CAPACITY S.H.</u>		<u>STROKE</u>	<u>ADJUSTMENT</u>	<u>SPM</u>	<u>BED</u>	<u>RAM</u>
Bliss	2	50 Ton	20	8	3"	60	36x24	32x18
Minster	10	126 Ton	22	8	10"	18	60x36	55x28
Bliss	11	150 Ton	21	12	8"	18	60x36	60x36
Bliss	12	150 Ton	21	12	8"	18	60x36	60x36
Warco	9	150 Ton	32	12	5"	40	30x60	30x60
USI	20	110 Ton	18-1/8"	6	5"	40	39x30	22-1/2x18
L&J	21	60 Ton	15-1/4"	4	4"	100	33x18-1/2	14x12
L&J	22	60 Ton	15-1/4"	4	4"	100	32x18	14x12
L&J	23	60 Ton	15-1/4"	4	4"	100	32x18	14x12
L&J	24	45 Ton	14	3	3"	100	28x18	12x9
L&J	25	27 Ton	9	2-1/2	2"	120	21-1/2x13	9x8
AIDA	29	275 Ton	21"	11	4/72"	20-40	36.2"x94.5"	27.6" x 82.7"
AIDA	30	275 Ton	21"	11	4.72"	20-40	36.2"x94.5"	27.6" x 82.7"